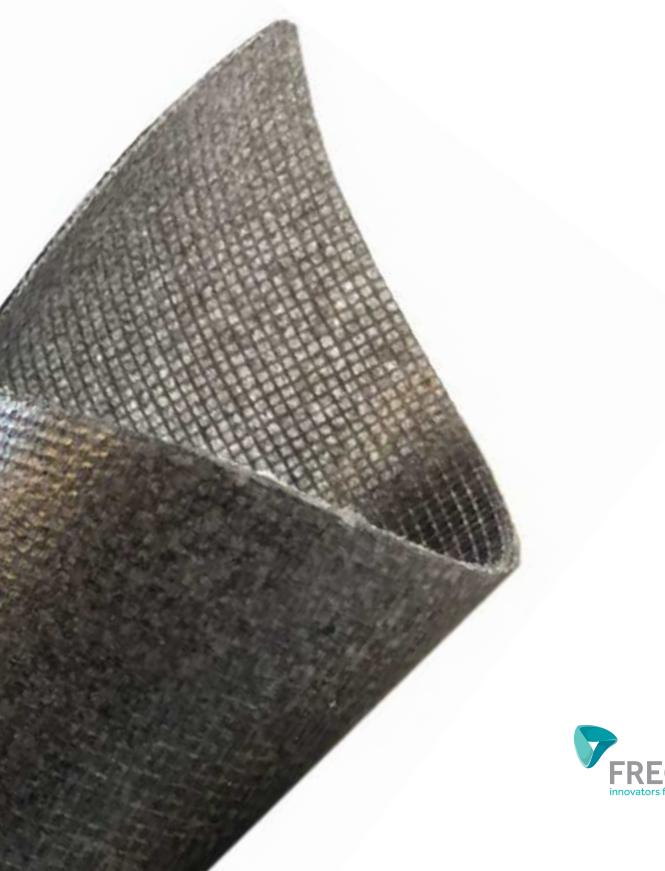
REINFORCEMENTS





REINFORCEMENTS

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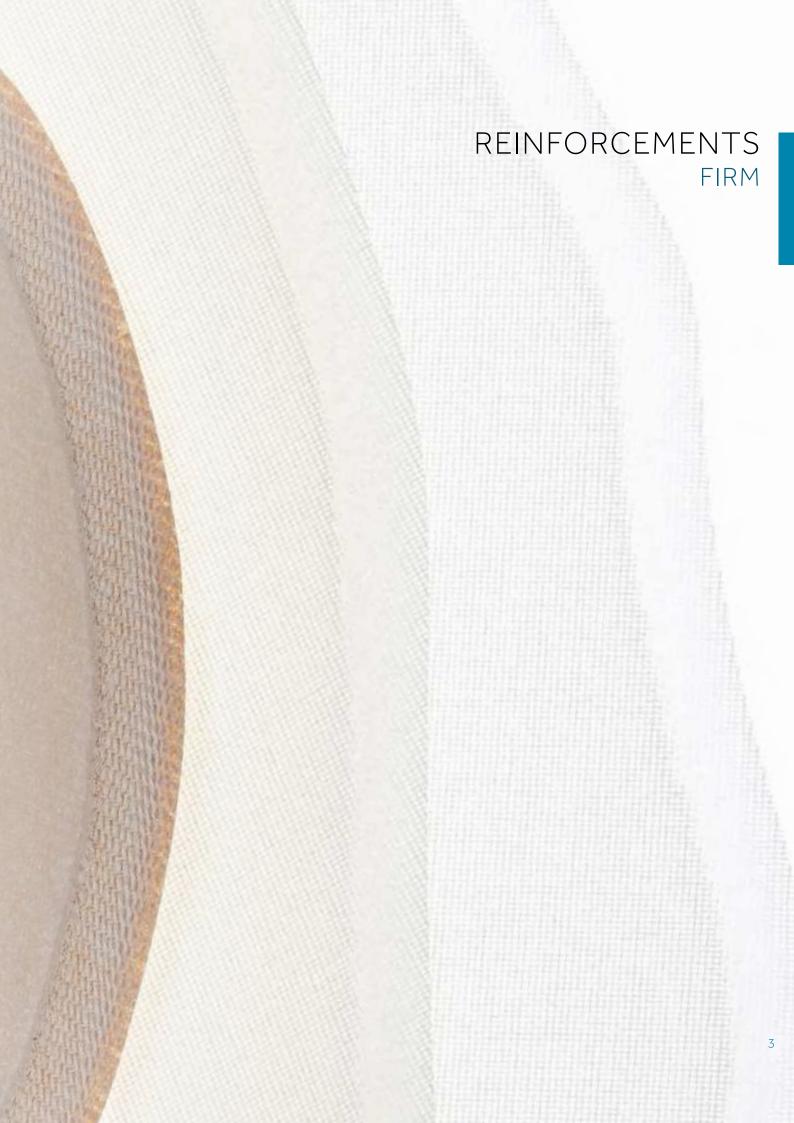
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Berlaflex



Part n°	Thickness	Size
10.17.0160	1,6 mm	1.00 x 1.50 m
10.17.0180	1,8 mm	1.00 x 1.50 m
10.17.1180	1,8 mm	1.00 x 1.50 m

Berlaflex is a top-of-the-range thermoplastic designed as a soft and flexible reinforcement material specifically for orthopedic footwear. Notably free from PVC, it provides an environmentally friendly option for medical applications. Berlaflex ensures highly reliable bonding to a wide variety of materials due to its integrated adhesive compound. By applying heat, the adhesive is activated, and the material softens, allowing for easy molding and shaping. Upon cooling, it offers high stability and excellent shape retention, ensuring the reinforced parts maintain their structure and support over time. Additionally, Berlaflex can be reactivated with heat, enabling adjustments to its shape as needed.

- Free from PVC
- Adhesive in the compound
- High stability and shape retention
- Can be reactivated
- Clean sanding
- High comfort in wearing

This combination of durability, adaptability, and environmental consideration makes it an exceptional choice for orthopedic footwear reinforcement.

Rhenoflex Bio



Extruded, thermoplastic and semi-firm material manufactured from renewable raw materials.

- Apply heat to activate and soften the material
- After cooling, the material offers high stability and shape retention
- Parts can be reactivated to adjust to shape
- Solvent-free production
- Rice husks as basis/renewable material
- Processed waste can be 100% reused

Application area: Ladies' and men's shoes, and in lower thicknesses for children's shoes

Part n°	Thickness	Size
10.16.0100	1,0 mm	1.00 x 1.50 m
10.16.0140	1,4 mm	1.00 x 1.50 m

Rhenoflex 31.8

 $\label{thm:condition} Top-of-the-range\ thermoplastic,\ firm\ to\ hard\ reinforcement\ material\ for\ Orthopedic\ footwear.$

- Highly reliable bonding to a wide variety of materials
- Adhesive in the compound
- Apply heat to activate the adhesive and soften the material
- After cooling, the material offers high stability and shape retention
- Parts can be reactivated to adjust to shape.

Application area: Insoles - Orthopedic footwear



Part n°	Туре	Thickness	Size
10.09.0090	3128	0,9 mm	1.00 x 1.50 m
10.09.0100	3138	1,0 mm	1.00 x 1.50 m
10.09.0110	3148	1,1 mm	1.00 x 1.50 m
10.09.0120	3158	1,2 mm	1.00 x 1.50 m
10.09.0130	3168	1,3 mm	1.00 x 1.50 m

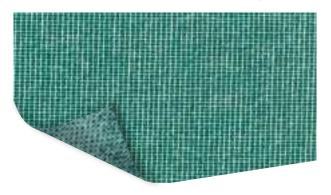
Part n°	Туре	Thickness	Size
10.09.0150	3178	1,5 mm	1.00 x 1.50 m
10.09.0160	3188	1,6 mm	1.00 x 1.50 m
10.09.0180	3208	1,8 mm	1.00 x 1.50 m

Orthoplast

Non-woven based thermoplastic material that provides excellent resistance and durability for Orthopedic footwear.

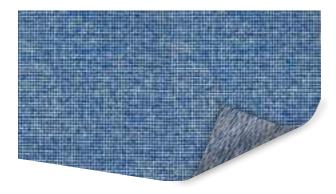
- Highly reliable bonding to a wide variaty of materials
- Adhesive in the compound
- Apply heat to activate the adhesive and soften the material
- After cooling, the material offers high stability and shape retention.
- Parts can be reactivated to adjust to shape

Application area: Orthopedic footwear



Part n°	Thickness	Size
10.13.0110	1,1 mm	1.00 x 1.50 m
10.13.0150	1,5 mm	1.00 x 1.50 m

Orthoflex



Part n°	Thickness	Size
10.11.0110	1,1 mm	1.10 x 1.40 m
10.11.0160	1,6 mm	1.10 x 1.40 m

Copolymer core of synthetic resins. High range of thermoplastic toe puffs and counters that meets the highest quality requirements, combines an excellent shape retention (up to 95%), resilience and durability even after intense use.

- Guarantees the maximum adhesion on both sides, even in the skived area.
- Great versatility, optimal behavior in flat counters as in pre-moulded.
- Easy workable
- 25% recycled material and fully recyclable

Application area: Insoles - Orthopedic footwear

Rhenoflex 31.5



Part nº Type **Thickness** Size 10.20.0070 3125 0,7 mm 1.00 x 1.50 m 10.20.0080 3135 0,8 mm 1.00 x 1.50 m 10.20.0100 3145 1.0 mm 1.00 x 1.50 m 10.20.0110 3155 1,2 mm 1.00 x 1.50 m 10.20.0130 3165 1,3 mm 1.00 x 1.50 m 10.20.0160 3185 1,6 mm 1.00 x 1.50 m Top-of-the-range thermoplastic, firm to hard counter material.

- Two different fabrics; polyester and mesh fabric
- Excellent shape reproduction and shape retention
- · Highly reliable bonding to almost all known upper materials
- Adhesive is in the compound which results that even the skived edges are sticky

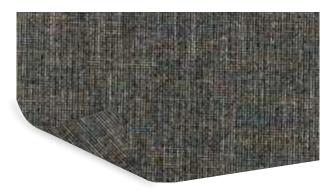
Application area: ladies' and men's shoes, and in lower thicknesses for children's shoes

Thermoflex Black

 $\label{thm:extruded} Extruded, thermoplastic and firm \, material.$

- Apply heat to activate and soften the material
- After cooling, the material offers high stability and shape retention
- Parts can be reactivated to adjust to shape

Application area: Insoles - Orthopedic footwear



Part n°	Thickness	Size
10.12.0090	0,9 mm	1.00 x 1.50 m
10.12.0130	1,3 mm	1.00 x 1.50 m

Thermoflex Magenta



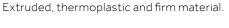
Part n°	Thickness	Size
10.12.0120	1,2 mm	1.00 x 1.50 m

Extruded, thermoplastic and firm material.

- Apply heat to activate and soften the material
- After cooling, the material offers high stability and shape retention.
- Parts can be reactivated to adjust to shape

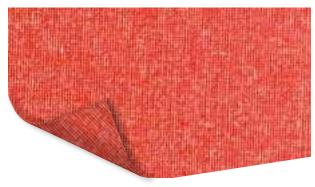
Application area: Insoles - Orthopedic footwear

Thermoflex Red



- Apply heat to activate and soften the material
- After cooling, the material offers high stability and shape retention
- Parts can be reactivated to adjust to shape

Application area: Insoles - Orthopedic footwear



Part n°	Thickness	Size
10.12.1130	1,3 mm	1.00 x 1.50 m

Thermoflex Onyx



Part n°	Thickness	Size
10.12.2090	0,9 mm	1.00 x 1.50 m
10.12.2130	1,3 mm	1.00 x 1.50 m

Extruded, thermoplastic and firm material.

- Apply heat to activate and soften the material
- After cooling, the material offers high stability and shape retention
- Parts can be reactivated to adjust to shape

Application area: Insoles - Orthopedic footwear

Thermoflex Sand



 Part n°
 Thickness
 Size

 10.12.0180
 1,8 mm
 1.00 x 1.50 m

Extruded, thermoplastic and firm material.

- Apply heat to activate and soften the material
- After cooling, the material offers high stability and shape retention
- Parts can be reactivated to adjust to shape

Application area: Insoles - Orthopedic footwear

Thermoflex Green



 Partn°
 Thickness
 Size

 10.12.0100
 1.0 mm
 1.00 x 1.50 m

Extruded, thermoplastic and firm material.

- Apply heat to activate and soften the material
- After cooling, the material offers high stability and shape retention
- Parts can be reactivated to adjust to shape

Application area: Insoles - Orthopedic footwear



REINFORCEMENTS SOFT FLOW

Flowcore Advance



Part n°	Thickness	Size
10.28.2190	1,9 mm	1.00 x 1.50 m

Extruded, thermoplastic and firm material with a copolymer core of synthetic resins.

- Apply heat to activate and soften the material
- The edges turn fluid during processing and therefore end up smooth
- After cooling, the material offers high stability and shape retention
- Highly resistant to breaking
- Parts can be reactivated to adjust to shape

Application area: Insoles

Flowcore



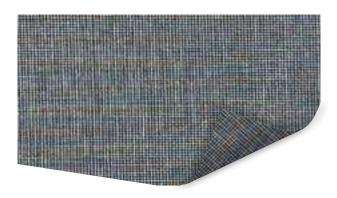
Part n°	Thickness	Size	Color
10.27.0100	1,0 mm	1.10 x 1.40 m	Beige
10.27.1100	1,0 mm	1.10 x 1.40 m	Anthracite

Flowcore is a strong thermoplastic sheet material that has a high resistance to breaking. It's flowing properties allow you to process the material at approx. 130°C without applying a skiving edge.

- Processing without skiving
- High resistance to breaking
- Excellent shape retention

Usage: For reinforcement part in orthotics

Flowcore Pro



Part n°	Thickness	Size
10.29.0080	0,8 mm	1.00 x 1.50 m
10.29.0100	1,0 mm	1.00 x 1.50 m
10.29.0120	1,2 mm	1.00 x 1.50 m
10.29.0150	1,5 mm	1.00 x 1.50 m
10.29.0190	1,9 mm	1.00 x 1.50 m

Extruded, thermoplastic and -semi-firm material with a copolymer core of synthetic resins.

- Apply heat to activate and soften the material
- The edges turn fluid during processing and therefore end up smooth
- After cooling, the material offers high stability and shape retention
- Highly resistant to breaking
- Parts can be reactivated to adjust to shape

Application area: Insoles

Reflex Blue

Extruded, thermoplastic and firm material with a copolymer core of synthetic resins.

Both sides are covered with a tear proof Polyester fabric.

- Apply heat to activate and soften the material
- The edges turn fluid during processing and therefore end up smooth
- After cooling, the material offers high stability and shape retention
- Highly resistant to breaking
- Parts can be reactivated to adjust to shape

Application area: Insoles



Part n°	Thickness	Size
10.28.1090	0,9 mm	1.00 x 1.50 m
10.28.1130	1,3 mm	1.00 x 1.50 m
10.28.1150	1,5 mm	1.00 x 1.50 m

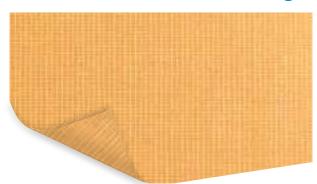
Extruded, thermoplastic and firm material with a copolymer core of synthetic resins.

Both sides are covered with a tear proof Polyester fabric.

- Apply heat to activate and soften the material
- The edges turn fluid during processing and therefore end up smooth
- After cooling, the material offers high stability and shape retention
- Highly resistant to breaking
- Parts can be reactivated to adjust to shape

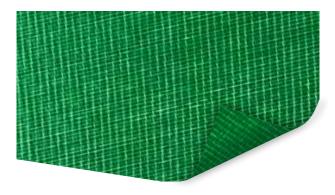
Application area: Insoles

Reflex Orange



Part n°	Thickness	Size
10.28.0090	0,9 mm	1.00 x 1.50 m
10.28.0130	1,3 mm	1.00 x 1.50 m
10.28.0150	1,5 mm	1.00 x 1.50 m

Podotec sprint green



Part n°	Thickness	Size
10.25.1120	1,2 mm	1.00 x 1.50 m

Extruded, thermoplastic and semi-firm material with a copolymer core of synthetic resins.

Both sides are covered with a tear proof Polyester fabric.

- Apply heat to activate and soften the material
- The edges turn fluid during processing and therefore end up smooth
- After cooling, the material offers high stability and shape retention
- Highly resistant to breaking
- Parts can be reactivated to adjust to shape

Application area: Insoles

Podotec sprint blue



 Partn°
 Thickness
 Size

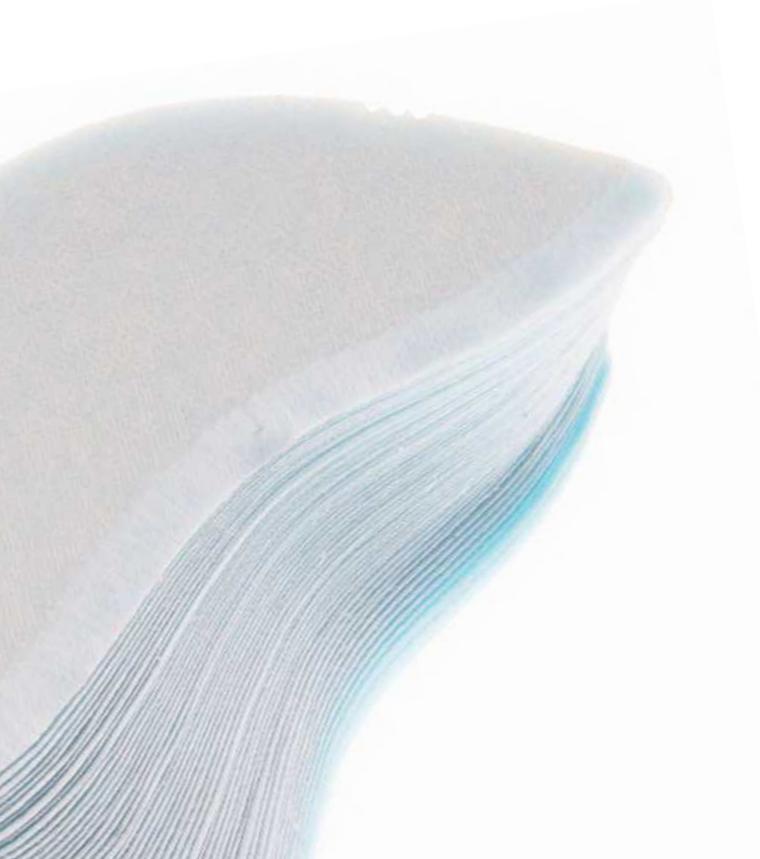
 10.25.0120
 1,2 mm
 1.00 x 1.50 m

Thermoplastic and firm reinforcement material which provides fast and easy processing.

- The edges turn fluid during processing and therefore end up smooth
- Due to heat the adhesive will be activated and the material will be softened
- · Material stays in shape after cooling process.

Usage: For insoles or reinforcement purposes

REINFORCEMENTS ELASTIC



Imperfirm Brown



Part n°	Thickness	Size
20.20.0080	0,8 mm	1.00 x 1.50 m
20.20.0100	1,0 mm	1.00 x 1.50 m
20.20.0140	1,4 mm	1.00 x 1.50 m

Extruded thermoplastic and firm to hard reinforcement material on a polyester non-woven.

- Excellent shape reproduction and shape retention
- High bounce back effect
- Reliable bonding to a wide variety of materials
- Apply heat to activate the adhesive and soften the material
- Material stays in shape after cooling process

Application area: ladies' and men's shoes, orthopedic footwear, insoles

Imperfirm Black



Part n°	Thickness	Size
20.21.0080	0,8 mm	1.00 x 1.50 m
20.21.0100	1,0 mm	1.00 x 1.50 m

Extruded thermoplastic and firm to hard reinforcement material on a polyester non-woven.

- Excellent shape reproduction and shape retention
- High bounce back effect
- Reliable bonding to a wide variety of materials
- Apply heat to activate the adhesive and soften the material
- Material stays in shape after cooling process

Application area: ladies' and men's shoes, orthopedic footwear, insoles

Imperfirm 2/S White

Extruded thermoplastic and firm to hard reinforcement material on a two-sided polyester non-woven.

- Excellent shape reproduction and shape retention
- High bounce back effect
- Reliable bonding to a wide variety of materials
- Apply heat to activate the adhesive and soften the material
- Material stays in shape after cooling process

Application area: ladies' and men's shoes, orthopedic footwear, insoles



Part n°	Thickness	Size
20.22.1110	1,1 mm	1.00 x 1.50 m

Extruded thermoplastic and firm to hard reinforcement material on a two-sided polyester non-woven.

- Excellent shape reproduction and shape retention
- High bounce back effect
- Reliable bonding to a wide variety of materials
- Apply heat to activate the adhesive and soften the material
- Material stays in shape after cooling process

Application area: ladies' and men's shoes, orthopedic footwear, insoles

Imperfirm 2/S Black



Part n°	Thickness	Size
20.22.0110	1,1 mm	1.00 x 1.50 m

Imperflex



Part n°	Thickness	Size
20.10.0060	0,6 mm	1.00 x 1.50 m
20.10.0070	0,7 mm	1.00 x 1.50 m
20.10.0080	0,8 mm	1.00 x 1.50 m
20.10.0090	0,9 mm	1.00 x 1.50 m
20.10.0100	1,0 mm	1.00 x 1.50 m

Extruded thermoplastic and elastic reinforcement material on a polyester non-woven.

- Excellent shape reproduction and shape retention
- Reliable bonding to a wide variety of materials
- Apply heat to activate the adhesive and soften the material
- Material stays in shape after cooling process

Application area: ladies' and men's shoes, orthopedic footwear, insoles

Rubberflex perforated



Part n°	Thickness	Size
20.32.0110	1,1 mm	1.00 x 1.50 m
20.32.0170	1,7 mm	1.00 x 1.50 m

Extruded thermoplastic and very soft reinforcement material on a polyester non-woven.

- Excellent shape reproduction and shape retention
- Reliable bonding to a wide variety of material
- Apply heat to activate the adhesive and soften the material
- Material stays in shape after cooling process
- Perforated for improved climate inside the shoe

Application area: Orthopedic footwear, Diabetic footwear

Rubberflex

Extruded thermoplastic and very soft reinforcement material on a polyester non-woven

- $\bullet \ \ \mathsf{Excellent} \ \mathsf{shape} \ \mathsf{reproduction} \ \mathsf{and} \ \mathsf{shape} \ \mathsf{retention}$
- Reliable bonding to a wide variety of materials
- Apply heat to activate the adhesive and soften the material
- Material stays in shape after cooling process

Application area: Orthopedic footwear, Diabetic footwear



Part n°	Thickness	Size
20.30.0070	0,7 mm	1.00 x 1.50 m
20.30.0100	1,0 mm	1.00 x 1.50 m
20.30.0170	1,7 mm	1.00 x 1.50 m

Rubberflex 2/C

Extruded thermoplastic and very soft reinforcement material on a two-sided polyester non-woven.

- Excellent shape reproduction and shape retention
- Reliable bonding to a wide variety of material
- Apply heat to activate the adhesive and soften the material
- Material stays in shape after cooling process

Application area: Orthopedic footwear, Diabetic footwear



Part n°	Туре	Thickness	Size
20.31.0070	2/C	0,7 mm	1.00 x 1.50 m
20.31.0170	2/C	1,7 mm	1.00 x 1.50 m

Erkoflex



Part n°	Thickness	Size
40.40.0150	1,5 mm	20.00 x 1.00 m
40.40.1150	1,5 mm	5.00 x 1.00 m
40.40.2150	1,5 mm	1.00 x 1.00 m
40.40.0200	2,0 mm	20.00 x 1.00 m
40.40.1200	2,0 mm	5.00 x 1.00 m
40.40.2200	2,0 mm	1.00 x 1.00 m
40.40.0300	3,0 mm	20.00 x 1.00 m
40.40.1300	3,0 mm	5.00 x 1.00 m
40.40.2300	3,0 mm	1.00 x 1.00 m
40.40.0400	4,0 mm	20.00 x 1.00 m
40.40.1400	4,0 mm	5.00 x 1.00 m
40.40.2400	4,0 mm	1.00 x 1.00 m

Extruded transparent EVA thermoplastic and soft reinforcement material $\,$

- Excellent shape reproduction
 High elasticity
 Apply heat to soften the material
 Material stays in shape after cooling process

Application area: Orthopedic footwear, insoles

REINFORCEMENTS OPTICAL



Duraplast Carbon



 Partn°
 Thickness
 Size

 10.14.0110
 1,1 mm
 1.00 x 1.50 m

Extruded thermoplastic and flexible reinforcement material on a polyester non-woven with an optical Carbon look film.

- Excellent shape reproduction and shape retention
- Reliable bonding to a wide variety of materials
- Apply heat to activate the adhesive and soften the material
- Material stays in shape after cooling process

Application area: Insoles (optical parts)

Thermoflex Carbon



 Partn°
 Thickness
 Size

 10.14.0150
 1.5 mm
 1.00 x 1.50 m

Extruded, thermoplastic and firm material with an optical Carbon look film.

- Apply heat to activate and soften the material
- After cooling, the material offers high stability and shape retention
- · Abrasion resistant optical Carbon look film
- Parts can be reactivated to adjust to shape

Application area: Insoles (optical parts)

REINFORCEMENTS GRIP



Intex Ortho Anthracite



Part n°	Thickness	Size
20.80.0040	0,4 mm	1.00 x 1.50 m

Extruded, thermoplastic and soft material with a high-grip surface.

- Apply heat to activate and soften the material
 After cooling, the material offers high grip and shape retention
 Tear proof
- Parts can be reactivated to adjust to shape.

Application area: Grip zones for insoles

REINFORCEMENTS NON WOVEN / INSOLE

Tenoflex V



Part n°	Thickness	Size
10.30.0080	0,8 mm	1.00 x 1.50 m
10.30.0110	1,1 mm	1.00 x 1.50 m
10.30.0130	1,3 mm	1.00 x 1.50 m

Thermoplastic, impregnated and firm to hard reinforcement material on a needle-punched non-woven base

- One-side coated with an EVA hot-melt film
- Excellent shape reproduction
- Due to heat the adhesive will be activated and the material will be softened
- Material stays in shape after cooling process

Usage: Orthopedic footwear / shank reinforcement

Tenoflex C65



Part n°	Thickness	Size
10.30.0150	1,5 mm	1.00 x 1.50 m

Thermoplastic, impregnated and firm to hard reinforcement material on a needle-punched non-woven base.

- One-side coated with an increased amount of EVA hot-melt
- Excellent shape reproduction
- Due to heat the adhesive will be activated and the material will be softened.
- Material stays in shape after cooling process

Usage: Orthopedic footwear / shank reinforcement

Tenoflex C86



Part n°	Thickness	Size
10.30.0180	1,8 mm	1.00 x 1.50 m

Thermoplastic, impregnated and firm to hard reinforcement material on a needle-punched non-woven base.

- Two-sides coated with an EVA hot-melt
- Excellent shape reproduction
- Due to heat the adhesive will be activated and the material will be softened
- Material stays in shape after cooling process

Application area: Safety footwear / shank reinforcements

Syntex

Thermoplastic, impregnated and firm to hard reinforcement material on a needle-punched non-woven base.

- One-side coated with an EVA hot-melt film
- Excellent shape reproduction.
- Due to heat the adhesive will be activated and the material will be softened.
- Material stays in shape after cooling process

Usage: Orthopedic footwear / shank reinforcement



Part n°	Thickness	Size
10.84.0200	2,0 mm	1.00 x 1.50 m

Ibitex Beige

A non woven insole material based on synthetic fibers, impregnated with synthetic resin in watery dispersion.

- High tear resistance
- Provides high moisture absorption and evacuation of the dampness
- Excellent dimensional stability

Application area: Insoles for stitch-down and cemented lasted constructions



Part n°	Thickness	Size
10.71.2200	2,0 mm	1.00 x 1.50 m
10.71.2250	2,5 mm	1.00 x 1.50 m
10.71.2300	3,0 mm	1.00 x 1.50 m

Plantex Beige



Part n°	Thickness	Size
10.70.0200	2,0 mm	1.00 x 1.50 m
10.70.0250	2,5 mm	1.00 x 1.50 m
10.70.0300	3,0 mm	1.00 x 1.50 m

A non woven insole material based on synthetic fibers, impregnated with synthetic resin in watery dispersion.

- High tear resistance
- Provides high moisture absorption and evacuation of the dampness
- Excellent dimensional stability

Application area: Insoles for stitch-down and cemented lasted constructions

Plantex Black



Part n°	Thickness	Size
10.71.1300	3,0 mm	1.00 x 1.50 m

A non woven insole material based on synthetic fibers, impregnated with synthetic resin in watery dispersion.

- High tear resistance
- Provides high moisture absorption and evacuation of the dampness
- Excellent dimensional stability

Application area: Insoles for stitch-down and cemented lasted constructions

Plantex Brown



Part n°	Thickness	Size
10.71.0250	2,5 mm	1.00 x 1.50 m

A non woven insole material based on synthetic fibers, impregnated with synthetic resin in watery dispersion.

- High tear resistance
- Provides high moisture absorption and evacuation of the dampness
- Excellent dimensional stability

Application area: Insoles for stitch-down and cemented lasted constructions

Fibran

Composite textile based firm-hard reinforcement material for cold processing.

- Highly reliable bonding to a wide variety of materials
- Adhesive in the textile base
- Use of particular solvents* are needed to activate the adhesive and soften the material
- After drying, the material offers high stability and shape retention
- Parts cannot be reactivated after use

Application area: Orthopedic footwear, ladies' and men's shoes, and in lower thicknesses for children's shoes.

*For solvents we refer to our range of adhesives/chemicals



Part nº	Thickness	Size
10.80.0080	0,8 mm	1.00 x 1.50 m
10.80.0100	1,0 mm	1.00 x 1.50 m
10.80.0120	1,2 mm	1.00 x 1.50 m
10.80.0140	1,4 mm	1.00 x 1.50 m
10.80.0200	2,0 mm	1.00 x 1.50 m

Fibran soft

Composite textile based soft reinforcement material for cold processing.

- Highly reliable bonding to a wide variety of materials
- Adhesive in the textile base
- Use of particular solvents* are needed to activate the adhesive and soften the material
- After drying, the material offers high stability and shape retention
- Parts cannot be reactivated after use

Application area: Orthopedic footwear, ladies' and men's shoes, and in lower thicknesses for children's shoes

*For solvents we refer to our range of adhesives/chemicals



Part n°	Thickness	Size
10.80.1200	2,0 mm	1.00 x 1.50 m

Hotflex

 $Top-of-the-range\ impregnated,\ thermoplastic\ and\ very\ hard\ reinforcement\ material\ on\ polyester\ non-woven.$

- Very good bonding to a wide variety of materials
- Due to heat the adhesive will be activated and the material will be softened
- Light weight
- Material stays in shape after cooling process

Application area: Orthopedic footwear, insoles



Part n°	Thickness	Size
10.31.0160	1,5 mm	1.00 x 1.50 m
10.31.0200	2,0 mm	1.00 x 1.50 m



REINFORCEMENTS CONVERTING OPTIONS

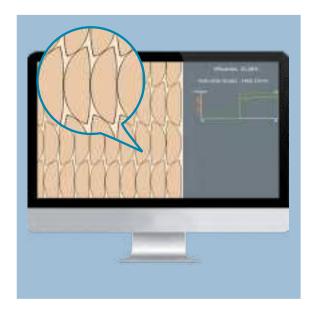


Converting options



Traceability

Our production line is equipped with a digital printer that can mark individual components with unique production references and charge numbers. This allows us to track and trace them as they move along the supply chain, from components to finished products. It offers numerous benefits, such as the ability to investigate and troubleshoot issues related to these components.



Digital cutting

Our modular cutting system can be adapted to cut the most complex models from our range of thermoplastic materials. With interchangeable modules, tools, and blades, it can be configured to cut both the thinnest, flexible sheet materials and the most rigid reinforcement sheets with extreme precision. The specialized Cut Center software facilitates every aspect of the production workflow - from file import and production planning to cut data optimization.



Custom componenting

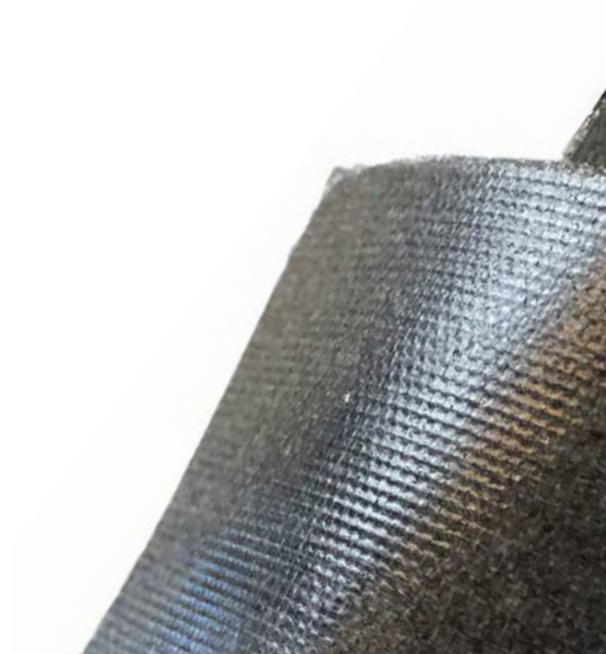
We offer an extensive library of the most commonly used templates for your selection. From this collection, you can choose any template, or our design department can assist you in creating your own design and converting it into a functional template optimized for maximum yield.

Die cutting
The Classic Cutting Technique for High-Volume
Productions with our 30 ton die-cutting machines, we can
process up to 20 layers at once.



Skiving A skiving edge can be applied to our reinforcement parts to reduce the outer edge and enhance wear comfort.







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